



metal production – laser cutting – punching – perforating – bending -welding – case production – module assembling – metal production – laser cutting – punching – perforating – bending - welding – case production – module assembling – metal production – laser cutting – punching – perforating – bending - welding – case production – module assembling – metal production – laser cutting – punching – perforating – bending - welding – case production – module assembling – metal production – laser cutting – punching – perforating – bending - welding – case production – module assembling – metal production – laser cutting – punching – perforating – bending - welding – case



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## We work Metal

GEWA Blechtechnik GmbH is one of the leading toll manufacturer in metal industry in Austria. At our site in Ried im Traunkreis (Upper Austria) we offer laser cutting, punching and bending. In addition we produce complete cases and due to a modern assembly area we work as system supplier for various modules.

Customer centricity, flexibility and highest quality are the basic principles of our daily work. Whether you need one item, hundred items or a few thousand items of a part, we offer tailor-made solutions for our customers from different branches. Due to our know how, commitment and our twenty years of experience in metal production we are able to realize even special orders in an economic way.

The demand we set on ourselves is to improve continuously the high quality of our products. For that reason we invest constantly in our production facility to be able to meet our customers requirements in the best way. To improve product quality and production process our quality management system is certified according to ISO 9001:2008.

The know how and commitment of the whole GEWA-team makes it possible to make even unusual ideas of our customers possible. Our engineers analyze, optimize and realize projects that seem unfeasible at first.

**GEWA Blechtechnik a reliable partner where metals are needed as modern materials.**

[www.gewa.at](http://www.gewa.at)



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## Laser Cutting and Plunging

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The heart of our production facility is the high-bay warehouse with a storage capacity of 1300 tons sheet metal that automatically stocks our laser cutting and punching machines. Due to the use of modern network technology we are able to track our customers orders from offer to delivery.

Two laser cutting machines with a cutting power of 6kW, one laser-punching machine and one CNC punching machine cut precisely different metals in small, medium and big size metal sheets. We are able to process steel up to a material thickness of 25mm, stainless steel up to 20mm and aluminum up to 15mm.



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## Bending

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We produce single parts, small and big series for our customers in an economical way on our seven CNC bending machines. We are able to bend parts up to length of 3m and a material thickness of maximum 15mm.

A technical highlight in our production facility is our bending robot TruBend Cell 7000. The robot is mainly used for complicated bending parts from our customers in the electronic and automotive industry where highest precision is necessary. It is possible to process parts with a blank size of maximum 600mm x 500mm.





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## Assembling

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CNC insertion machines insert exact screws, bushings and shells. We have also a CNC stud-welding machine which inserts screws with a maximum size of M8x50 in parts up to a size of 1500mm x 2000mm.

In addition we offer welding of steel, stainless steel and aluminum with the welding techniques MAG, MIG, WIG and CMT. To realize an efficient production of series with more than 50 parts we use our welding robot with CMT-technique. With the robot we process parts up to a size of 800mm x 700mm x 500mm. It is especially used for welding aluminum chassis.



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## Casing Construction

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We produce for our customers complete components. We take on the whole production process from buying standard parts to the final assembling and the JIT-delivery.

For surface refinement we work together with well-known and standing partners. So we can offer our clients galvanized, anodized, powder coated or printed surfaces.



## **Contact**

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## **Corporate Philosophy**

### **We work Metal**

Consistency and flexibility are the assets of our material metal and our company. Due to our great experience in metal production and our constant willingness to develop further we are a reliable partner for our customers in present and future. Our production facilities are always state of the art and so we realize various product solutions in high GEWA-quality for our customers in different branches.

Every single employee is an important part of the GEWA-team and contributes to the company's success. If an apprentice, an assistant or an executive has a request or a suggestion for improvement we take it serious and try to implement these inputs in our daily work process.

A sustainable strategy of growth, concentration on our core competencies and total customer orientation secure the company's successful performance on the market in future.

